

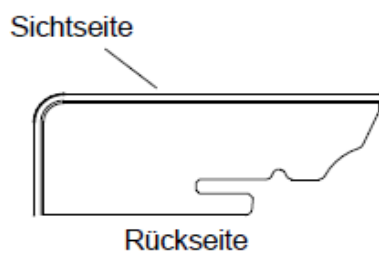
Technical Information

Skirting board with veneer on spruce substrate

Scope:	Veneered boards on spruce substrate
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Specification parameters	Target value
Substrate	Finger-jointed spruce
Veneer	Thinly sanded veneer, finger jointed, generally even fibre orientation, colour differences as per boundary sample
Wood moisture	10 % +/- 2 % (reference moisture measurement: 10 %)
Length tolerance	+/- 15 mm
Dimension tolerance T/W < 20 mm	+/- 0.5 mm
Dimension tolerance T/W ≥ 20 mm	+/- 2.5 % of the relevant profile cross-section
Knots in substrate	Sound knots ≤ 15 mm permissible in isolated cases
Knots in veneer	Knots of up to max. 5 mm are permitted on the veneer surface.
Cracks in substrate	Permitted
Bowing	Height: max. 10 mm/running meter; professional further processing must be possible
Twisting	Height ≤ 5 mm/running meter permitted. Professional further processing must be possible
Pith	Not permitted
Wane	Not permitted
Bark inclusion in substrate	Permissible on the back
Blue stain / discolouring of substrate	Permitted
Colour / structure of veneer	Colour variance characteristic of wood type conditionally permitted.
Mould / rot / fungi	Not permitted
Insect damage	Not permitted
Mistletoe infestation	Not permitted
Reaction wood	Free of reaction wood as far as possible
Galls	Isolated occurrences or milling permitted on the back up to 5x30 mm/running meter
Planed surface of substrate material	Cleanly planed substrate
Surface of veneer	Varnish: paint bulge of max. 1x1 mm (width and height) permitted at the end of the board. Gloss level: 18 +/- 8 Oil: Gloss level: 8 +/- 5
Applying masking tape to skirting board	Only commercially available masking tape may be applied to the skirting board. This must be removed after 24 hours at the latest.
Installing the skirting board	If the skirting board is glued to the wall, only silicone-free adhesives must be used. FN recommends CH23 or klik-fix 23 mounting system.
Heat resistance	≥ 70°C / 1h
Storage	Vertical or horizontal, Protect from direct sunlight and moisture Ideal climate: 18°C/55-70% rel. humidity
Packaging	Target value
Skirting-board labelling	Board label with article number, bar code, dimension or customer-specific labelling.
Bundling	10 pc./bundle, partially wrapped or wrapped at 3 points (beginning, middle, end of bundle)

Designation visible side / back



This technical data is provided for your information and guidance and is based on the current state of our knowledge. It does not represent any assurance of the described product's properties in terms of statutory warranty regulations.

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