

## Technical Information

### HARO Joint Filler

ID No. 405 720 405 723

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#### Material

HARO Joint Filler is a silicone-free filler for sealing parquet joints along walls, skirtings and in the area of the door and door trim.

#### Advantages

- Fast drying
- Silicone-free
- Can be delivered in standard wood c
- Free from solvents, phthalate-containing plasticisers and APEO
- Can be quickly sanded and sealed over
- Good adhesion on the joint sides
- Odourless, harmless

#### Application

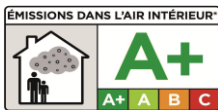
HARO Joint Filler is ideal for grouting parquet joints

#### Product properties

HARO Joint Filler protects against ingress of water, is weathering-resistant and can be painted. The filler hardens tack-free and is ready for sanding after just a few hours and can usually be sealed over after one day at the latest with trade standard products. HARO Joint Filler fulfils the Emission Code EC1 Plus "Very low emission" criterion.

#### Technical data

Basis:	Polymerised ester
Specific weight:	1.7 g/cm <sup>3</sup>
Skin forming time:	Approx. 10 minutes
Shore A hardness:	Approx. 50 - 60 depending on the colour
Total deformation:	Approx. 8%
Hardening in 24 hours:	At 23°C, 50%rH approx. 2 mm
Sandable after:	Depending on the climate and joint depth after approx 3-5 hours
Joint width:	Should not exceed 10-15 mm.
Seal over after:	Depending on the climate and joint depth after approx 18-24 hours.
Temperature stability	
When dry:	Approx. - 20 °C to + 80 °C
Working temperature:	+ 5 °C to + 40 °C
Storage:	24 months frost-free



**Preparing the Adhesive surfaces** The adhesive surfaces must be clean and free of dust, oil and grease. Also adheres to slightly moist substrates. Cover the joint edges with adhesive tape if Make sure before use that the materials are compatible with one another. In the case of oiled or oily wood types or surfaces, adhesion and compatibility problems may arise with the sealing compound.

**Instructions** HARO Joint Filler does not need a primer and should be applied evenly on the joint sides with pressure. Attention: The filler should be sprayed in the respective joint with slight material excess in order to compensate for incursion in the joints after the material hardens. Smooth the surface using water and an appropriate smoothing tool before skin formation starts and remove any adhesive tape (direction of tension to the side of the joint). Remove dirt, dust etc. immediately with a damp cloth.

**Coverage**

Width of joint in mm	Depth of joint in mm	Material consumption in ml per running metre
6	6	Approx. 40
8	8	Approx. 70
10	10	Approx. 110
12	12	Approx. 150
15	10	Approx. 160
20	12	Approx. 250
20	15	Approx. 310
50	20	Approx. 1010

**Contents** 310 ml cartridge

This technical data is provided for your information and guidance and is based on the current state of our knowledge. It does not represent any assurance of the described product's properties in terms of statutory warranty regulations.

**HARO**