


## Technical Information

### HARO dispersion adhesive

ID No. 410 566

Product	Dispersion adhesive for HARO design floor DISANO Project, homogeneous PVC and CV floor	
Product properties	<ul style="list-style-type: none"> <li>- Ready to use</li> <li>- Solvent-free in acc. with TRGS 610</li> <li>- Very low emission</li> <li>- Suitable for use with underfloor heating</li> </ul>	
Scope of application	<ul style="list-style-type: none"> <li>- PVC design floor coverings</li> <li>- Textile coverings with fleece, latex foam, synthetic double backing or jute backing</li> <li>- Woven coverings</li> <li>- Needlefelt floor coverings</li> <li>- Linoleum coverings</li> <li>- Rubber flooring in a thickness of up to 2.5 mm</li> </ul> <p><b>on absorbent subfloors</b></p> <ul style="list-style-type: none"> <li>- Homogeneous PVC floor coverings</li> <li>- CV floor coverings</li> </ul> <p><b>on absorbent and non-absorbent subfloors indoors</b></p>	
Technical data	Raw material basis:	Acrylate dispersion
	Setting time:	Approx. 10 - 20 minutes, depending on trowel notch size, subfloor and floor covering
	Open time:	Approx. 20 - 30 minutes
	Cleaning agent:	Water, before adhesive dries out
	Storage time:	12 months at room temperature
	Storage temperature:	Do not store below +5°C; sensitive to frost
	GISCODE:	D1
	EMICODE according to GEV:	EC1 PLUS R
		
Subfloor	The subfloor as well as indoor climate conditions must comply with the requirements of DIN 18365. Subfloors must be even, completely dry, solid, free of cracks, dirt and substances inhibiting the adhesion. Fill uneven subfloors using appropriate Wakol levelling compounds. Observe the technical information concerning primers and levelling compounds. Install PVC and CV floor coverings on non-absorbent subfloors with adhesive bonding. Adhesives in the bonding phase can tolerate increased residual indentation.	
Instructions	Mix HARO dispersion adhesive well and apply evenly to the absorbent and levelled subfloor using the appropriate spreader from the HARO accessories range (type of spreader depends on floor covering). After a short setting time (approx. 10 to 20 minutes), lay the covering in the glue layer ensuring there are no air pockets and rub down carefully to ensure good coverage of the rear side of the covering. Laying time – approx. 20–30 minutes. Avoid joint buckling. Remove fresh product	
Important notes	Do not use if floor temperature is below +15°C and ambient temperature is below +18°C; indoor humidity preferably between 40% and 65% and at most 75%. All data is based on a temperature of around 20°C and relative humidity of 65%. The maximum permitted coverage in shipbuilding applications is 328 g/m <sup>2</sup> . All information is based on tests and many years of practical experience and refers to use under standard conditions. Different site conditions beyond our control and the variety of materials used exclude any claims for compensation based on this information. We therefore recommend adequate patch tests prior to application. The laying instructions of the floor covering manufacturers and the currently applicable standards and information leaflets must be	



This technical information is for your guidance and support and is based on our most up-to-date knowledge. It makes no representation or warranty, express or implied, as to any specific properties of the described product within the meaning of the statutory warranty regulations.

Hamberger Flooring GmbH & Co. KG

P.O. Box 10 03 53

83003 Rosenheim

[www.haro.de](http://www.haro.de)

Phone +49 8031 700-0

Fax +49 8031 700-199

E-mail: [mail@hamberger.de](mailto:mail@hamberger.de)